


## Certification for cutting, punching and modelling

**BeSLF-1090-2.00028.GSIDu2012.008**

The independent third party  
**GSI mbH, SLV branch Duisburg**  
has evaluated the prerequisites for a production process relating to cutting, punching and modelling at your company, on basis of  
the relevant technical specification(s) defined in the following,  
and has for this purpose evaluated the associated organisation of the factory's own production control.

<b>Company</b>	<b>Salzgitter Mannesmann Stahlhandel GmbH</b> <b>Wiesenstr. 36</b> <b>45473 Mülheim a.d. Ruhr</b>
<b>Production site(s)</b> <small>(of the company)</small>	Salzgitter Mannesmann Stahlhandel GmbH Gerhard-Lucas-Meyer-Str. 10 DE 31226 Peine
<b>Product(s)</b>	Metal sheets, profiles and hollow sections up to and including EXC 4 according to EN 1090-2
<b>Cutting process(es)</b>	Sawing, burning, drilling Autogenes cutting with oxy-acetylene and plasma flame cutting
<b>Preliminary products</b> <small>(material group(s) pursuant to ISO 15608)</small>	according to EN 1090-2, table 2, 3 and 4: with material group(s) 1.1, 1.2, 1.3, 2.1
<b>Product thickness</b>	maximum up to 1100 mm for cutting
<b>Responsible supervisor</b> <small>(title, first name, last name, date of birth, qualification)</small>	Matthias Müller, born on 1970-08-14, IWE
<b>Representative</b> <small>(title, first name, last name, date of birth, qualification)</small>	Carsten Diener, born on 1967-11-18, IWS
<b>Certification</b>	Based on the provisions of the following technical specifications the following requirement(s) was (were) fulfilled for cutting, punching and modelling:  Requirements for personnel and production technology pursuant to <b>EN 1090-2: 2018, no. 4, 5, 6.1 – 6.5.3, 6.6.3; 6.7 – 6.8</b>  Functioning system of factory-internal production control pursuant to <b>EN 1090-1: 2009+A1:2011, no. 6.3 and Annex B</b>
<b>Valid from</b>	<b>2013-06-13</b>
<b>Next regular inspection</b> <small>(see overleaf)</small>	<b>2025-12-05</b>
<b>Validity period</b>	This certification will remain valid for as long as the provisions of the aforementioned technical specifications themselves or the production conditions at the production site(s) do not change significantly.
<b>Comments</b>	A CE-mark for components or assembly groups can only be provided by the manufacturer named in the EC Certificate of Conformity pursuant to EN 1090-1:2009+A1:2011.

**Place and date of issuance:** Duisburg, 2023-07-04  
Klotzki/JJ

  
**SLV**  
**Duisburg**  
Dipl.-Ing. Mährlein  
Certification body