

## Certification for cutting, punching and modelling

**BeSLF-1090-2.00005.GSIDu2012.007**

The independent third party  
**GSI mbH, SLV branch Duisburg**  
has evaluated the prerequisites for a production process relating to cutting, punching and modelling at your company, on basis of  
the relevant technical specification(s) defined in the following,  
and has for this purpose evaluated the associated organisation of the factory's own production control.

<b>Company</b>	<b>Salzgitter Mannesmann Stahlhandel GmbH Wiesenstr. 36 DE 45473 Mülheim a.d. Ruhr</b>
<b>Production site(s)</b> <small>(of the company)</small>	Salzgitter Mannesmann Stahlhandel GmbH Friedrich-Ebert-Str. 39 DE 06366 Köthen
<b>Product(s)</b>	Plates, profiles and hollow sections up to and including EXC 4 according to EN 1090-2 Pipes with contour cut up to and including EXC 4 according to EN 1090-2
<b>Cutting process(es)</b>	Autogenous flame cutting with oxygen-acetylene Plasma flame cutting, drilling, sawing, blasting
<b>Preliminary products</b> <small>(material group(s) pursuant to ISO 15608)</small>	according to EN 1090-2, table 2, 3 and 4: with material group(s) 1, 2.1, 3
<b>Product thickness [mm]</b>	maximum up to 1000 mm (40 mm flame cut)
<b>Responsible supervisor</b> <small>(title, first name, last name, date of birth, qualification)</small>	Jan Gruschka born 1976-06-23
<b>Representative</b> <small>(title, first name, last name, date of birth, qualification)</small>	-
<b>Certification</b>	Based on the provisions of the following technical specifications the following require- ment(s) was (were) fulfilled for cutting, punching and modelling:  Requirements for personnel and production technology pursuant to <b>EN 1090-2: 2018, Pkt. no. 4, 5, 6.1 – 6.5.3, 6.6.3; 6.7 – 6.8</b>  Functioning system of factory-internal production control pursuant to <b>EN 1090-1: 2009+A1:2011, no. 6.3 and Annex B</b>
<b>Valid from</b>	<b>2012-12-06</b>
<b>Next regular inspection</b> <small>(see overleaf)</small>	<b>2025-12-05</b>
<b>Validity period</b>	This certification will remain valid for as long as the provisions of the aforementioned technical specifications themselves or the production conditions at the production site(s) do not change significantly.
<b>Comments</b>	A CE-mark for components or assembly groups can only be provided by the manufac- turer named in the EC Certificate of Conformity pursuant to EN 1090-1:2009+A1:2011.
<b>Place and date of issuance:</b>	Duisburg, 2022-12-13 Klotzki/JJ

